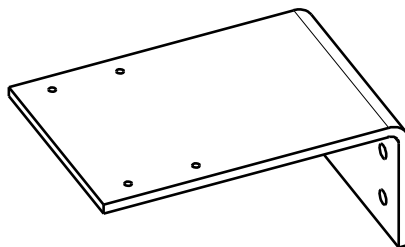
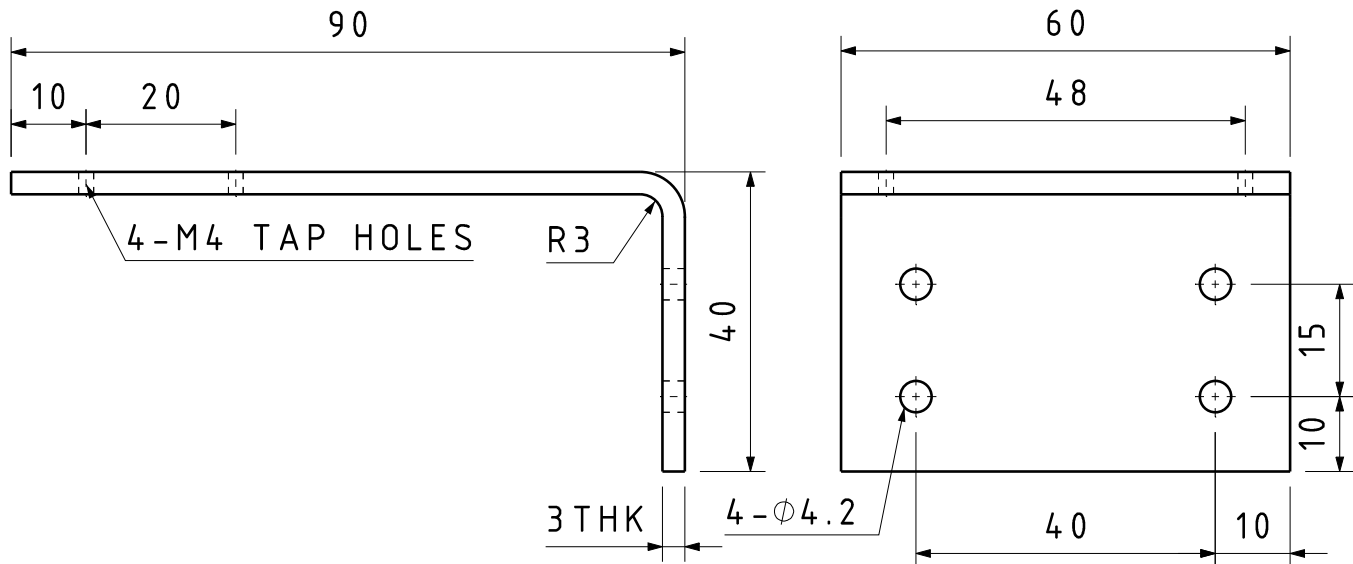


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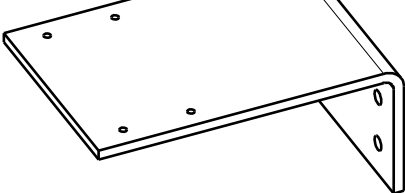
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										




ISOMETRIC VIEW

UN CONTROLLED

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	SURFACE ROUGHNESS								
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	VALUE	SYMBOL								
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	△	△								
△	△	△	△	△	△	△	△	△	△	△	△	△	△								
SL.No.					QTY		PART / STOCK No.			DESCRIPTION			60X124X3THK		COMPANY STD./I.S		Wt. (Kg)				
														SIZE		MATERIAL					
														PRODUCT		DMRC BG METRO CARS					
														REF DRG							
														MATERIAL		SUS304/AISI304					
														HEAT TREAT.		APPD		PVG		08.05.2020	
														SURFACE TREAT.		REVD		DINESH		08.05.2020	
														TITLE		CHKD		DINESH		08.05.2020	
														L-BRACKET		DRWN		SHIVALINGASWAMY		08.05.2020	
										SCALE		SHEET				Wt.					
										2:1		1 OF 1		-							
										DRG No.						ALT					
										909-50166						-					
										A4											



ISOMETRIC VIEW



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